









**Slic3r**

File Plater Object Window Help

Plater Print Settings Filament Settings Printer Settings

Titan\_PanCake

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed**
- Multiple Extruders
- Advanced
- Output options
- Notes

**Speed for print moves**

Perimeters:	40	mm/s
Small perimeters:	15	mm/s or %
External perimeters:	50%	mm/s or %
Infill:	80	mm/s
Solid infill:	20	mm/s or %
Top solid infill:	15	mm/s or %
Support material:	60	mm/s
Support material interface:	100%	mm/s or %
Bridges:	60	mm/s
Gap fill:	20	mm/s

**Speed for non-print moves**

Travel:	20	mm/s
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**Modifiers**

First layer speed:	20	mm/s or %
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**Acceleration control (advanced)**

Perimeters:	0	mm/s <sup>2</sup>
Infill:	0	mm/s <sup>2</sup>
Bridge:	0	mm/s <sup>2</sup>
First layer:	0	mm/s <sup>2</sup>
Default:	0	mm/s <sup>2</sup>

**Autospeed (advanced)**

Max print speed:	80	mm/s
Max volumetric speed:	0	mm <sup>3</sup> /s









